



检 验 报 告

TEST REPORT

报告编号 25200901480
REPORT NO. _____

样品名称 釉面砖
NAME OF SAMPLES CERAMIC TILE(GLAZED)

委托单位 佛山市晨颖陶瓷有限公司
APPLICANT FOSHAN SUNVIN CERAMICS CO., LTD.

检验日期 13/07/2015 – 15/07/2015(DD/MM/YY)
DATE OF INSPECTION _____

佛山出入境检验检疫局检验检疫综合技术中心
INSPECTION AND QUARANTINE COMPREHENSIVE TECHNOLOGY CENTRE OF
FOSHAN ENTRY-EXIT INSPECTION & QUARANTINE BUREAU

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委托单位声明 Remark of applicant	送检样品为 30cm×60cm 釉面砖, 型号为 36502。该系列所包含产品型号的吸水率、规格、使用的材料、采用的成型方法(干压)以及表面状态(有釉)是一致的, 区别在于外观设计。 The test report data was based on item No.36502, in a family of ceramic tile(glazed), 30cm×60cm. All items in the family are same in water absorption, dimensions and thickness, material, method of manufacture (dry-pressed) and finish surface characteristics (glazed), except for the design of appearance. 本系列所包含的产品型号 Items in the family: 36502, 36402, 36012, 6328, RB36106, G63506, G63507, G63508, 3-G63509, G63510, G63006, G63007, G63008, PORTO, FIRENZE, ANDORRA, DRIENT, NEPAL, YGW60A007, C61805, C61806, SV-LJB65003A, SV-LJB65003B, SV-YL007R, G63511, G63512, G63513, 6308, 6310, 6312, 6314, 36001, 36002, 36003, 36004, 36005, 36006, 36007, 36008, 36009, 36010, 36011, 36012, 36013, 36014, 36015, 36016, 36017, 36018, 36019, 36020, 2-63000
检测样品 照片 Photo of Test Samples	 36502

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样品名称 Name of Sample	釉面砖 CERAMIC TILE (GLAZED)	公称尺寸 Nominal Size	30cm × 60cm
型号 Type	有釉砖 GLAZED	工作尺寸 Work size	300mm × 600mm × 10.7mm
类别 Group	BIII (E > 10%)	样品数量 Quantity of Samples	16 块 16 Pieces
样品记号 Mark of Samples	36502	样品描述 Description of Samples	样品完好, 适合测试 The samples are sound, intact and fit for test.
委托单位 Applicant	佛山市晨颖陶瓷有限公司 FOSHAN SUNVIN CERAMICS CO., LTD.	委托单位地址 Address of Applicant	广东省佛山市季华四路国际陶瓷中心 A4 馆 W3-5 号 W3-5 th , A4 HALL, INTERNATIONAL CERAMICS EXHIBITION CENTER, JIHUA SI ROAD, FOSHAN, GUANGDONG, CHINA
委托单位电话 Telephone of Applicant	86-757-82704336	委托单位传真 Fax of Applicant	86-757-82704323
样品来源 Source of Samples	委托单位自送样品 Samples selected by applicant	接样日期 Received on	13/07/2015
检验依据 Test Standard	1. EN 14411: 2006 Ceramic tiles – Definitions, classification, characteristics and marking Annex L Dry-pressed ceramic tiles E > 10% Group BIII 2. DIN 51130:2004 Testing of floor covering – Determination of the anti-slip properties – Workrooms and fields of activities with slip danger, walking method – Ramp test		
检验结论 Conclusion of Test	1. 样品经检验, 所检验项目的检验结果符合 EN 14411: 2006 标准中附录 L 的规定。 The results conform to the requirement of Annex L of standard EN 14411: 2006 with respect to the test items. 2. 防滑性能的检验结果见报告第 4 页。 The test results of Slip resistance see Page 4.		
检验单位盖章 Stamp of Inspection Unit	 日期: 16/07/2015 Date:	检验单位地址 Address of Inspection Unit	广东省佛山市禅城区魁奇一路澜石 (国际) 金属交易中心十八座二楼 2/F, Building 18, Lanshi International Metal Exchange Center, Kuiqi Road, Chancheng District, Foshan, Guangdong, China
		检验单位电话 Telephone of Inspection Unit	86-757-83960558
		检验单位传真 Fax of Inspection Unit	86-757-83827971
		邮编 Postal Code	528000
备注 Note	1. 未经允许, 本报告不得部分复制。 Report shall not be reproduced except in full without the written approval of Inspection Unit. 2. 本报告仅是样品的检测结果。 The results in this report apply to the samples only.		

检验负责人

Tested by

肖景仁

审核

Inspected by

李桂明

批准

Approved by

李桂明

佛山出入境检验检疫局检验检疫综合技术中心

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序号 Sequence Number	检验项目 Test Item	检验标准 Test Method	标准要求 Provisions of Standard	检验结果 Test Result	判定 Judgement
1	尺寸 Dimensions				
	长度和宽度 Length and width	EN ISO 10545-2	每块砖的平均尺寸相对于工作尺寸的允许偏差为±0.5% The deviation, in percent, of the average size for each tile (2 or 4 sides) from the work size: ±0.5%	长度 Length 0~+0.02% 宽度 Width 0~+0.03%	合格 Pass
			每块砖的平均尺寸相对于 10 块砖平均尺寸的允许偏差为±0.3% The deviation, in percent, of the average size for each tile(2 or 4 sides) from the average size of the 10 test specimens(20 or 40 sides): ±0.3%	长度 Length -0.01%~+0.01% 宽度 Width -0.02%~+0.02%	合格 Pass
	厚度 Thickness	EN ISO 10545-2	每块砖厚度的平均值相对于工作尺寸厚度的最大允许偏差±10% The deviation, in percent, of the average thickness of each tile from the work size thickness: ±10%	-1.64%~+1.17%	合格 Pass
2	物理性能 Physical properties				
	吸水率 Water absorption	EN ISO 10545-3	平均值为 $E > 10\%$, 单个值不小于 9%。当平均值 $> 20\%$ 时, 生产厂家应说明。 Average $> 10\%$, Individual minimum value 9%. When the average exceeds 20%, this shall be indicated by the manufacturer.	平均值: 16.0% 最小值: 15.7% Average: 16.0% Individual minimum: 15.7%	合格 Pass
	破坏强度 Breaking strength	EN ISO 10545-4	厚度 $\geq 7.5\text{mm}$, 平均值不小于 600N Thickness $\geq 7.5\text{mm}$, Not less than 600N	1491N	合格 Pass
	断裂模数 Modulus of rupture	EN ISO 10545-4	厚度 $> 7.5\text{mm}$, 平均值不小于 12MPa Thickness $> 7.5\text{mm}$, minimum 12MPa	21.9MPa	合格 Pass
	抗热震性 Thermal shock resistance	EN ISO 10545-9	试验后, 所有样品无裂纹或炸裂。 Test method available	样品经试验, 无炸裂或裂纹。 Fully resistant	合格 Pass
	防滑性能 (倾斜平台法) Slip resistance (Ramp test)	DIN 51130	报告检测值及使用的检测方法 Manufacturer to state value and test method used	平均临界角: 6.2° 防滑类别: R9 Mean overall acceptance angle: 6.2° Slip resistance assessment group: R9	—